



Carbide Straight Flute Reamers (.1050-.1380)

Size	Decimal Equiv	# of Flutes	FL	OAL	Shank ø	Uncoated Part #
—	.1050	4	5/8	2-1/4	.1050	RR23131
—	.1060	4	5/8	2-1/4	.1060	RR23132
#36	.1065	4	5/8	2-1/4	.1065	RR23133
—	.1070	4	5/8	2-1/4	.1070	RR23134
—	.1080	4	5/8	2-1/4	.1080	RR23135
—	.1090	4	5/8	2-1/4	.1090	RR23136
7/64	.1094	4	5/8	2-1/4	.1094	RR23137
#35	.1100	4	5/8	2-1/4	.1100	RR23138
#34	.1110	4	5/8	2-1/4	.1110	RR23139
—	.1120	4	5/8	2-1/4	.1120	RR23140
#33	.1130	4	5/8	2-1/4	.1130	RR23141
—	.1140	4	5/8	2-1/4	.1140	RR23142
—	.1150	4	5/8	2-1/4	.1150	RR23143
#32	.1160	4	5/8	2-1/4	.1160	RR23144
—	.1170	4	5/8	2-1/4	.1170	RR23145
—	.1180	4	5/8	2-1/4	.1180	RR23146
3MM	.1181	4	5/8	2-1/4	.1181	RR23147
—	.1190	4	5/8	2-1/4	.1190	RR23148
#31	.1200	4	5/8	2-1/4	.1200	RR23149
—	.1210	4	5/8	2-1/4	.1210	RR23150
—	.1220	4	5/8	2-1/4	.1220	RR23151
—	.1230	4	5/8	2-1/4	.1230	RR23152
—	.1235	4	5/8	2-1/4	.1235	RR23153
—	.1240	4	5/8	2-1/4	.1240	RR23154
—	.1245	4	5/8	2-1/4	.1245	RR23155
1/8	.1250	4	5/8	2-1/4	.1250	RR23156
—	.1255	4	5/8	2-1/4	.1255	RR23157
—	.1260	4	5/8	2-1/4	.1260	RR23158
—	.1265	4	5/8	2-1/4	.1265	RR23159
—	.1270	4	5/8	2-1/4	.1270	RR23160
—	.1275	4	5/8	2-1/4	.1275	RR23161
—	.1280	4	5/8	2-1/4	.1280	RR23162
#30	.1285	4	5/8	2-1/4	.1285	RR23163
—	.1290	4	5/8	2-1/4	.1290	RR23164
—	.1300	4	5/8	2-1/2	.1300	RR23165
—	.1310	4	3/4	2-1/2	.1310	RR23166
—	.1320	4	3/4	2-1/2	.1320	RR23167
—	.1330	4	3/4	2-1/2	.1330	RR23168
—	.1340	4	3/4	2-1/2	.1340	RR23169
—	.1350	4	3/4	2-1/2	.1350	RR23170
#29	.1360	4	3/4	2-1/2	.1360	RR23171
—	.1370	4	3/4	2-1/2	.1370	RR23172
3.5MM	.1378	4	3/4	2-1/2	.1378	RR23173
—	.1380	4	3/4	2-1/2	.1380	RR23174

Carbide Straight Flute Reamers (.1390-.1710)

Size	Decimal Equiv	# of Flutes	FL	OAL	Shank ø	Uncoated Part #
—	.1390	4	3/4	2-1/2	.1390	RR23175
—	.1400	4	3/4	2-1/2	.1400	RR23176
#28	.1405	4	3/4	2-1/2	.1405	RR23177
9/64	.1406	4	3/4	2-1/2	.1406	RR23178
—	.1410	4	3/4	2-1/2	.1410	RR23179
—	.1420	4	3/4	2-1/2	.1420	RR23180
—	.1430	4	3/4	2-1/2	.1430	RR23181
#27	.1440	4	3/4	2-1/2	.1440	RR23182
—	.1450	4	3/4	2-1/2	.1450	RR23183
—	.1460	4	3/4	2-1/2	.1460	RR23184
#26	.1470	4	3/4	2-1/2	.1470	RR23185
—	.1480	4	3/4	2-1/2	.1480	RR23186
—	.1490	4	3/4	2-1/2	.1490	RR23187
#25	.1495	4	3/4	2-1/2	.1495	RR23188
—	.1500	4	3/4	2-1/2	.1500	RR23189
—	.1510	4	3/4	2-1/2	.1510	RR23190
#24	.1520	4	3/4	2-1/2	.1520	RR23191
—	.1530	4	3/4	2-1/2	.1530	RR23192
#23	.1540	4	3/4	2-1/2	.1540	RR23193
—	.1545	4	3/4	2-1/2	.1545	RR23194
—	.1550	4	3/4	2-1/2	.1550	RR23195
—	.1555	4	3/4	2-1/2	.1555	RR23196
—	.1560	4	3/4	2-1/2	.1560	RR23197
5/32	.1562	4	3/4	2-1/2	.1562	RR23198
—	.1565	4	3/4	2-1/2	.1565	RR23199
#22	.1570	4	3/4	2-1/2	.1570	RR23200
4MM	.1575	4	3/4	2-1/2	.1575	RR23201
—	.1580	4	3/4	2-1/2	.1580	RR23202
#21	.1590	4	3/4	2-1/2	.1590	RR23203
—	.1600	4	3/4	2-1/2	.1600	RR23204
#20	.1610	4	7/8	2-1/2	.1610	RR23205
—	.1620	4	7/8	2-3/4	.1620	RR23206
—	.1630	4	7/8	2-3/4	.1630	RR23207
—	.1640	4	7/8	2-3/4	.1640	RR23208
—	.1650	4	7/8	2-3/4	.1650	RR23209
#19	.1660	4	7/8	2-3/4	.1660	RR23210
—	.1670	4	7/8	2-3/4	.1670	RR23211
—	.1680	4	7/8	2-3/4	.1680	RR23212
—	.1690	4	7/8	2-3/4	.1690	RR23213
#18	.1695	4	7/8	2-3/4	.1695	RR23214
—	.1700	4	7/8	2-3/4	.1700	RR23215
—	.1710	4	7/8	2-3/4	.1710	RR23216



Speeds, feeds & tech info pages 497-498.

Tolerances	Diameter	Shank
All Sizes	+0.003, -0.000	+0.003, -0.002

